

DESCRIPTION:

F6-30FG has high stiffness and is suitable for water related applications.

GENERAL PROPERTIES	VALUE	UNIT	TEST STANDARD
Glass Reinforcement	30	%	ASTM D5630
Specific Gravity	1.17	g/cm ³	ASTM D792 / ISO 1183A
Melt Flow	3	g/10 min	ASTM D1238

MECHANICAL PROPERTIES	VALUE	UNIT	TEST STANDARD
Tensile Strength - ASTM	72	MPa	ASTM D638
Tensile Strength - ISO	0	MPa	ISO 527
Flexural Strength	85	MPa	ASTM D790
Flexural Strength 2mm/min	0	MPa	ISO 178
Flexural Modulus - Tangent	4140	MPa	ASTM D790
Flexural Modulus - 2mm/min	0	MPa	ISO 178
Notched Izod - ASTM Flex Bar 23C	154	J/m	ASTM D256

THERMAL PROPERTIES	VALUE	UNIT	TEST STANDARD
HDT @ 264 psi	118	°C	ASTM D648

Always review the MSDS prior to using any of our products. The Material Safety Data Sheet for this product is available either by contacting Asahi Kasei Plastics NA Inc. or by visiting www.asahikaseiplastics.com.

There are many factors which contribute to optimal processing and part production; geometry, thickness of the part, as well as application requirements that can impact dimensional tolerances and part appearance. Please contact our company for technical assistance in this area.

This technical data sheet is a summary of known information at the time of publication. The data contained herein are preliminary and may be subject to revision. The data reflects a normal range of properties for the product specified on the technical data sheet. Extra pigments, additives or combinations with other materials may alter the data. It is the responsibility of the customer to independently determine the suitability of a particular material for the intended use. Asahi Kasei Plastics NA Inc. makes no warranties, express or implied, concerning the suitability or fitness of its products for any particular use or accepts any liability in connection with this information. Asahi Kasei Plastics NA Inc. does not allow or support the use of this or any other materials we manufacture for implantation in the human body. For additional information, general guidelines, safe handling, processing and drying protocols please check out our processing guides (online link) or call (800) 444-4408.