

## Technical Datasheet

### DESCRIPTION

Styrolux® 3G55 is a clear styrene butadiene copolymer (SBC) used mainly in sheet extrusion and thermoforming applications. It is specifically designed for improved performance in blends with general-purpose polystyrene, providing parts with an excellent balance of toughness, transparency and economics. Because of the tendency of blocking, 3G55 is mainly used in inline thermoforming. 3G55 is difficult to print and decorate since it contains a microcrystalline wax.

### FEATURES

- Outstanding toughness
- High GPPS blend capability
- Good transparency

### APPLICATIONS

- Food packaging
- Food service items
- Drinking cups
- Extruded films
- In-line thermoforming

Property, Test Condition	Standard	Unit	Values
<b>Rheological Properties</b>			
Melt Volume Rate, 200 °C/5 kg	ISO 1133	cm <sup>3</sup> /10 min	14
<b>Mechanical Properties</b>			
Izod Notched Impact Strength, 23 °C	ISO 180/A	kJ/m <sup>2</sup>	5
Izod Notched Impact Strength, -30 °C	ISO 180/A	kJ/m <sup>2</sup>	4
Charpy Notched Impact Strength, 23° C	ISO 179	kJ/m <sup>2</sup>	85
Charpy Unnotched, 23° C	ISO 179	kJ/m <sup>2</sup>	No Break
Tensile Stress at Yield, 23° C	ISO 527	MPa	15
Tensile Strain at Yield, 23° C	ISO 527	%	2
Tensile Modulus	ISO 527	MPa	900
Nominal Strain at Break, 23 °C	ISO 527	%	>300
Elongation at Break (MD)	ISO 527	%	>300
Flexural Strength	ISO 178	MPa	18
Flexural Modulus	ISO 178	MPa	900
Flexural Stress at 5% Deflection		MPa	18
Hardness, Shore D	ISO 868	-	58
Hardness, Shore A	ISO 868	-	97

# Styrolux 3G55

Styrene Butadiene Copolymer (SBC)

**INEOS**  
**STYROLUTION**

Property, Test Condition	Standard	Unit	Values
<b>Thermal Properties</b>			
Vicat Softening Temperature VST/B/50 (50N, 50°C/h)	ISO 306	°C	35
Vicat Softening Temperature, VST/A/50 (10N, 50°C/h)	ISO 306	°C	67
Heat Deflection Temperature A; (annealed 4 h/80 °C; 1.8 MPa)	ISO 75	°C	51
Heat Deflection Temperature B; (annealed 4 h/80 °C; 0.45 MPa)	ISO 75	°C	62
Coefficient of Linear Thermal Expansion	ISO 11359	10 <sup>-6</sup> /°C	60 - 90
<b>Electrical Properties</b>			
Dielectric Constant (100 Hz)	IEC 60250	-	2.5
Dissipation Factor (100 Hz)	IEC 60250	10 <sup>-4</sup>	3
Dissipation Factor (1 MHz)	IEC 60250	10 <sup>-4</sup>	8
Volume Resistivity	IEC 60093	Ohm*m	>1E13
Surface Resistivity	IEC 60093	Ohm	>1E15
Comparative Tracking Index	IEC 60112	V	600
<b>Optical Properties</b>			
Refractive Index, Sodium D Line	ISO 489	-	1.570
Light Transmission at 550 nm	ASTM D 1003	%	89
Haze	ASTM D 1003	%	3
<b>Other Properties</b>			
Density	ISO 1183	kg/m <sup>3</sup>	1010
Water Absorption, Saturated at 23°C	ISO 62	%	0.07
<b>Processing</b>			
Linear Mold Shrinkage	ISO 294-4	%	0.3 - 1
Melt Temperature Range	ISO 294	°C	190 to 230

Typical values for uncolored products

## SUPPLY FORM

Styrolux is supplied in pellet form and should be kept in its original containers in cool, dry place. Avoid direct exposure to sunlight. Styrolux® can be stored in silos at temperatures well below 45 °C.

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## PRODUCT SAFETY

During processing of Styrolux® small quantities of styrene monomer may be released into the atmosphere. At styrene vapor concentrations below 20 ppm no negative effects on health are expected. In our experience, the concentration of styrene does not exceed 1 ppm in well ventilated workplaces - that is where five to eight air changes per hour are made. For safety information please refer to our Material Safety Data Sheet for this product.

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